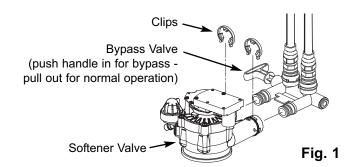
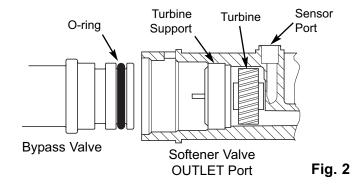
## Replacement 3/4" Turbine & Support Kit Instructions

- 1. Place the bypass valve into the bypass position.
- 2. Manually advance the softener valve to the backwash position to depressurize the system.
- 3. Pull out the 2 clips holding the softener valve inlet and outlet ports to the bypass valve (See Figure 1).
- 4. Pull the softener valve and the bypass valve apart from each other.
- 5. Remove the 2 old o-rings from the bypass valve (See Figure 2).
- 6. Locate and remove the old turbine & support assembly from inside the softener valve's outlet port.
- 7. Insert the new turbine & support assembly into the softener valve's outlet port, as shown in Figure 2.
- 8. Lubricate the 2 new o-rings with the tube of silicone grease provided in the kit and place them on the bypass valve's inlet & outlet ports, where shown in Figure 2.
- 9. Reconnect the softener valve to the bypass valve and replace the 2 clips (new clips are included in the kit).
- 10. Place the bypass valve into the service (normal operation) position.
- 11. Push the recharge button to return the softener valve to the service (normal operation) position.





7291026 (Rev. B 3/14/12)

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